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MAN Diesel

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SL68-5	VTF, VTBF and VT2BF Engines Relative Movement between Cooling Jacket and Scavenge Air Box	<i>relative movement, cooling jacket, scavenge air box, tightening, scavenge fire</i>
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SL95-326	Fuel Valve Opening Pressure K/L/S-MC/MCE, K/L-GF(CA), L-GB(E)	<i>spring guide, spring disc, thrust spindle</i>
SL95-327	MC Engine Pistons Engine types 50-90 MC/MCE	<i>piston crown, piston rod, fretting, machining, spacer ring</i>
SL95-328	Cylinder Condition Report New Measuring Points for Cylinder Liner Wear K/L/S-MC/MC-C	<i>wear profile</i>
SL95-329	New Wear-Coating on Exhaust Valve Spindle Stem L, K and S-MC Engines	<i>plating, bonding, HVOF</i>
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SL96-341	Countermeasures against Cold Corrosion L, K and S50-90MC/MC-C Engines, Mark V	<i>cooling water flow, duct</i>
SL96-342	Fuel Pump Shock Absorber 50-90MC/MCE K/L45-55-67-80-90GB/GF/GFC/GFCA	<i>guide ring, crack</i>
SL97-344	Fuel Pump Suction Valve Sealing Ring on Slide 50-90MC/MC-C Engines	<i>valve housing, fuel index</i>
SL97-345	Reversing Link for Fuel Pump Roller Guide MC Engines	<i>guide block, crack</i>
SL97-347	Crack in Welds of Support Faces for Second Order Moment Compensators MC Engines	<i>chain drive, bracket</i>
SL97-348	Ignition in Crankcase	<i>relief valve, explosion, flame arrester, oil mist, scavenge box fire</i>
SL97-351	Built-on Power Take Off Gear MC Engines	<i>PTO, crankcase explosion, gearbox, oil mist detector</i>
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SL98-356	Nimonic Exhaust Valve Spindles K/L/S-MC Engines	<i>seat, dent mark, grinding, instruction</i>
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SL98-359	The Year 2000 <i>Action Code: Modification/Commerical</i>	<i>electronic circuits, malfunctioning, millenia, year 2000</i>
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SL99-366	Ability of Electronic Components on MAN B&W Engines to Function Correctly after the Millennium Change <i>Action Code: Commercial</i>	<i>millennium, electronic components</i>
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SL99-368	Check of Camshaft Coupling Fitted Bolts Engine Types: S/K/L50-60-70-80-90MC/MC-C 4-12 Cylinders <i>Action Code: CASUALTY</i>	<i>chainwheel, alignment</i>
SL99-369	Service Activities in Korea <i>Action Code: COMMERCIAL</i>	<i>The content of this SL is no longer valid</i>
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SL99-374	Service Letters in Electronic Form <i>Action Code: COMMERCIAL</i>	<i>electronic media, CD-rom</i>
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SL00-378	Thick Shell Main Bearings, Top Clearances Engine Types: S50-80MC, L50-90MC and K90MC <i>Action Code: WHEN CONVENIENT</i>	<i>shim thickness, feeler gauge</i>
SL00-379	Classification of Service Letters <i>Action Code: COMMERCIAL/FOR INFO</i>	<i>action codes</i>
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SL00-382	PC-ring (Piston Cleaning ring) <i>Action Code: WHEN CONVENIENT</i>	<i>piston topland deposits, cylinder oil film, K/S 80-90-98 MC/MC-C</i>
SL00-383	26-98MC/MC-C/MC-S Engines Removal of Wear Ridges on Cylinder Liners <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>piston overhaul</i>
SL00-384	Cylinder Condition – MC Engines <i>Action Code: MODIFICATION</i>	<i>piston ring, CPR-ring, piston cleaning ring, water mist catcher, piston crown topland</i>
SL00-385	Cylinder Oil Dosage <i>Action Code: WHEN CONVENIENT</i>	<i>marine mc-engines, cylinder lubrication guidelines, cylinder oil feed rates</i>
SL00-386	New Authorized Repair Shop in the United Arab Emirates, Dubai Drydocks, Dubai <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>service network</i>
SL00-388	New Authorized Repair Shop in Benelux Van Brink Shipyard B.V., Rotterdam <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>The content of this SL is no longer valid</i>



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SL No.	Title	Keywords/Remarks
SL01-389	New U-type Seal for Exhaust Valve Bottom Piece K/L/S26-70MC/MC(E)/MC-C/MC-S <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>U-seal, O-ring</i>
SL01-390	Fees for Technical Assistance and Advisory Work on MAN B&W Two-Stroke Engines <i>Action Code: COMMERCIAL</i>	<i>prices for service</i>
SL01-391	60-90 MC Engines Fuel Pump Roller Guides <i>Action Code: WHEN CONVENIENT</i>	<i>crack development, umbrella type, non- umbrella type</i>
SL01-392	Cylinder Oils for MC Engines Operating on Low Sulphur Fuels <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>BN70-80, ISO 8217, frequent bunkering</i>
SL01-393	26-70 MC/MC-C Engines Cooling Water Leakage <i>Action Code: WHEN CONVENIENT</i>	<i>sealing performance, Viton O-ring seals, U- type teflon sealing rings</i>
SL01-394	Manoeuvring Systems <i>Action Code: WHEN CONVENIENT</i>	<i>problems, marine incidents, pneumatic components</i>
SL01-395	S60MC-C and S70MC-C Retaining of Crankpin Bearing Shells during Overhaul	<i>tilting, shells falling off, impression marks</i>
SL01-396	Cylinder Lubricator, LCD function Modification to feed forward control signal	<i>lube oil dosage</i>
SL01-397	New W-seat Exhaust Valve Bottom Piece 26-98MC/MC-C/MC-S Engines <i>Action Code: WHEN CONVENIENT</i>	<i>wear parts performance</i>
SL02-398	Cylinder Oil Dosage L and K-MC/MC-C Marine Engines with Alpha Lubricator System <i>Action Code: WHEN CONVENIENT</i>	<i>reducing cylinder oil feed rates</i>
SL02-399	S26-60MC/MC-C with Slim-type Cylinder Liners Maintenance and Handling of PC-ring <i>Action Code: WHEN CONVENIENT</i>	<i>large bore engines, dummy-ring</i>



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SL No.	Title	Keywords/Remarks
SL02-400	MC/MC-C Engines (Thin-shell Main Bearings) Use of Hydraulic Jacks for Main Bearings <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>L/S70MC, improper use, triple hydraulic jacks, main bearing overhaul</i>
SL02-402	New Authorized Repair Shop in the USA Golten Marine Company <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>The content of this SL is no longer valid</i>
SL02-403	Introduction of Slide Fuel Valve <i>Action Code: WHEN CONVENIENT</i>	<i>optimise combustion, new generation, reduced fouling, less smoke</i>
SL02-404	Increase of Chrome Layer Thickness <i>Action Code: WHEN CONVENIENT</i>	<i>plating technology, reconditioning of piston crowns</i>
SL02-405	Check of Camshaft Coupling Fitted Bolts All engine types <i>Action Code: IMMEDIATELY</i>	<i>broken bolts, checking and maintenance schedule</i>
SL02-406	Fees for Technical Assistance and Advisory Work on MAN B&W Two-Stroke Engines <i>Action Code: COMMERCIAL</i>	<i>prices for service</i>
SL02-407	Control Air for Exhaust Valves <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>slow-down function, 90 and 98 MC/MC-C, pressure transducers</i>
SL02-408	Level of BN (Base Number) and Viscosity in System Lube Oil during Operation <i>Action Code: WHEN CONVENIENT</i>	<i>combustion, scavenge air, leaking oil</i>
SL02-412	Fuel Pump Top Cover L/S35MC, S46-50-60-70MC-C (Fuel pumps without VIT) <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>S-MC-C engines, cracks, bores</i>
SL03-413	Prevention of fire and explosion in the engine room Arrangements for fuel oil, lubricating oil and other flammable oils <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>SOLAS regulations, IMO, oil leakage</i>



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SL No.	Title	Keywords/Remarks
SL03-414	Flex-Edge, Thick-shell Main Bearings Design update – Modification of existing spares Engine types: S/L50-80MC <i>Action Code: WHEN CONVENIENT</i>	<i>standard design, fatigue damage, retrofit instruction</i>
SL03-415	60-98MC/MC-C Engines Radial Type Starting Air Distributors <i>Action Code: WHEN CONVENIENT</i>	<i>impurities, failures, sticking of the piston valve slide</i>
SL03-416	Drain from Water Mist Catcher <i>Action Code: WHEN CONVENIENT</i>	<i>condensed water, increased wear</i>
SL03-417	Cylinder Oil Dosage Optimisation S/L/K-MC/MC-C/ME, Mk 6 engines with Alpha Lubricator System <i>Action Code: WHEN CONVENIENT</i>	<i>ACC Adaptive Cylinder oil Control</i>
SL03-418	MC/MC-C/MC-S engines Slide Fuel Valves, Pressure Test and Overhaul <i>Action Code: WHEN CONVENIENT</i>	<i>46 to 98-cm bore engines, 26, 35 and 42-bore engines</i>
SL03-419	46-70MC-C Crosshead Bearing Shells, Guidelines for Assembly <i>Action Code: WHEN CONVENIENT</i>	<i>mounting of crosshead bearing shells, guide shoes with marks</i>
SL03-420	Crankcase Relief Valves <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>shields mounted, oil mist, flame arrester</i>
SL03-421	New Authorized Repair Shop in the Rep. of Yemen Al-Garmani Trading Corporation <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>The content of this SL is no longer valid</i>
SL03-423	Mean Time between Overhaul Piston Overhaul <i>Action Code: WHEN CONVENIENT</i>	<i>guiding overhaul intervals, expected service life</i>
SL03-424	60-98MC/MC-C Engines (marine types only) Instr. for Lifting Gear for Fuel Pump Roller Guides <i>Action Code: WHEN CONVENIENT</i>	<i>operating safety, disengage / re-engage, revised procedure</i>
SL03-427	Fees for Technical Assistance and Advisory Work on MAN B&W Two-Stroke Engines <i>Action Code: COMMERCIAL</i>	<i>service rates, superintendent engineers</i>




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SL No.	Title	Keywords/Remarks
SL03-428	Unified Technical File for Compliance with IMO Annex VI MAN B&W Two-Stroke Engines <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>Marpol 73/78, prevention of air pollution</i>
SL03-429	Lifting Tools for Main Bearing Cap Engine types: 60-98MC/MC-C, delivered 2000-2003 <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>dangerous, check wire-lock, wire-pulley, hourglass-shaped roller</i>
SL03-431	90-98MC/MC-C Engines with OROS Combustion Chamber, Safety Valve for Exhaust Valve Actuator, Instruction for Checking of Function and Opening Pressure	<i>cam-slipping, malfunctioning, safety precaution</i>
SL04-432	Modification of Stuffing Box MC/MC-C Engines <i>Action Code: WHEN CONVENIENT</i>	<i>system oil BN, ring groove, parts plate</i>
SL04-435	All Engines Check of Hydraulic Tools – Personnel Safety Risk <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>hydraulic couplings, hydraulic jacks, nuts, hose, CEJN product</i>
SL04-436	60-98 MC/MC-C type engines Cylinder Cover List using Double-Jib Crane <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>threaded holes, eye bolts, too small, DIN 580</i>
SL04-437	S60MC-C Engines Lifting of Cylinder Liner <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>thread hole, lifting and tilting screw, spot face</i>
SL04-438	Fees for Technical Assistance and Advisory Work on MAN B&W Two-stroke and Four-stroke Engines	<i>operators, prices charged, service centres</i>
SL04-439	K/L/S-MC/MC-C Engines Instruction books – Standard Tightening Torques <i>Action Code: WHEN CONVENIENT</i>	<i>updated procedure, correct tightening, bolted joints</i>
SL04-440	Fuel Pump Cavitation Engine types: K98MC/MC-C, S90MC-C <i>Action Code: AT FIRST OPPORTUNITY</i>	<i>Bosch type, effects on injection profile</i>
SL04-441	New MAN B&W Diesel Service Center in Malaysia <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>Kuala Lumpur, service network</i>
SL04-442	New Authorized Repair Shop in Piraeus, Greece E. E. Roussakis – Ships Repairs <i>Action Code: COMMERCIAL / FOR INFO</i>	<i>service network</i>

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SL No.	Title	Keywords/Remarks
SL04-444	Extra Safety Precautions Scavenge Air Receiver Door <i>Action Code: AT FIRST OPPORTUNITY</i>	 Video instruction
SL04-445	Cylinder Oil Dosage Guidelines for Stationary MC-S Engines <i>Action Code: WHEN CONVENIENT</i>	<i>lubrication rate, Oros, topland, Alpha Lubricator, feed rate</i>
SL05-446	A Guideline to the Unified Technical File MAN B&W Two-stroke Engines <i>Action Code: COMMERCIAL / FOR INFO</i>	
SL05-447	New Recommendation for Overhauling of Exhaust Valves, Two-stroke Marine Engines with W-Seat Exhaust Valve and Slide Fuel Valves <i>Action Code: WHEN CONVENIENT</i>	
SL05-448	New Authorized Repair Shop at La Spezia, Italy Jobson Italia <i>Action Code: COMMERCIAL / FOR INFO</i>	
SL05-449	Updated Documentation K98MC/MC-C <i>Action Code: AT FIRST OPPORTUNITY</i>	
SL05-451	Updated Top Clearance Range Thick Shell Main Bearings Engine Type: K/L/S 50-90MC <i>Action Code: When Convenient</i>	
SL05-452	Heavy Fuel Oil Treatmet <i>Action Code: WHEN CONVENIENT</i>	
SL05-453	Fees for Technical Assistance and Advisory Work on MAN B&W Two-stroke and Four-stroke Engines <i>Action Code: COMMERCIAL</i>	
SL05-454	Tool for Lifting of Main Bearing Cap Engine types: 60-98MC/MC-C/ME/ME-C <i>Action Code: IMMEDIATELY</i>	
SL05-455	Cylinder Lubrication Guidelines Operation on Fuels with Varying Sulphur Contents All MC/MC-C and ME/ME-C type engines	
SL05-456	Unified Technical File <i>Action Code: COMMERCIAL</i>	

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SL No.	Title	Keywords/Remarks
SL05-460	Crosshead Bearing Condition <i>Action Code: AT FIRST OPPORTUNITY</i>	
SL06-462	Discordance between guide tool and fuel valve bore L/S60-70MC-C	
SL06-463	New Booklet on Separation Performance Standard	 <i>New Booklet</i>
SL06-464	Graviner Mk6 Oil Mist Detection System Precautionary Exchange of Sensor Sample Probes	
SL06-465	Technical Service <i>Action Code: Commercial / for info</i>	
SL06-466	New Addresses – Service Centers in the USA <i>Action Code: Commercial / for info</i>	
SL06-467	New Design of High-Pressure Hydraulic Hoses Personnel Safety – Protective Hose All Engines	
SL06-469	Accumulator Charge Pressure Overhaul and Maintenance, ME Engines <i>Action Code: WHEN CONVENIENT</i>	
SL07-471	Fees for Technical Assistance and Advisory Work from MAN Diesel PrimeServ <i>Action Code: COMMERCIAL</i>	
SL07-473	Technical Service <i>Action Code: Commercial / for info</i>	
SL07-474	Lifting Tool for Crosshead Bearing Cap 80-98MC/MC-C and ME/ME-C Engines <i>Action Code: IMMEDIATELY</i>	
SL07-475	Technical Service <i>Action Code: Commercial / for info</i>	



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SL No.	Title	Keywords/Remarks
SL07-477	MC and MC-C Engines with Alpha Lubricator Lower Limit Adjustment Instruction Cylinder Lube Oil Feed Rate <i>Action code: WHEN CONVENIENT</i>	
SL07-478	New MAN Diesel Service Center in Panama	
SL07-479	Cylinder Lubrication New ACC Guidelines All MC/MC-C and ME/ME-C type engines	
SL07-480	Low Load Operation for MC and ME engines Long Term Operation Mode	
SL07-481	Lubricating Oil Filter With Notch Wire Element	
SL07-483	Condition-based Piston Overhaul MC/MC-C and ME/ME-C type engines Container Vessels, Bulk Carriers and vessels with similar trade pattern	
SL07-484	Cylinder Condition Damaged Water Mist Catchers <i>Action code: WHEN CONVENIENT</i>	
SL07-488	Work Inside Cylinder Liners <i>Action code: IMMEDIATELY</i>	
SL07-490	Fees for Technical Assistance and Advisory Work from MAN Diesel PrimeServ <i>Action Code: COMMERCIAL</i>	
SL08-491	Omission of Cylinder-Cover-Mounted Safety Valves All MAN B&W Two-stroke Engines <i>Action Code: WHEN CONVENIENT</i>	<i>combustion pressure, IACS, safety valve, cylinder cover lifting</i>
SL08-492	Rubber Diaphragm Sealings in Crankcase Oil Outlets <i>Action Code: WHEN CONVENIENT</i>	



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SL No.	Title	Keywords/Remarks
SL08-495	Condition Based Overhaul of Crank-train Bearings MC/MC-C and ME/ME-C Type Engines <i>Action Code: WHEN CONVENIENT</i>	<i>OMD, BTM, BWM</i>
SL08-496	Cleaning and Inspection of Cylinder Cover Contact Face and Combustion Area MAN B&W 60-98MC/MC-C Engines <i>Action Code: WHEN CONVENIENT</i>	<i>engine room crane, cylinder cover supports</i>
SL08-497	New Service Letter Layout <i>Action Code: COMMERCIAL</i>	<i>action codes</i>
SL08-498	Spark Erosion Update <i>Action Code: IMMEDIATELY</i>	<i>shaftline earthing device, spark erosion, main bearings</i>
SL08-499	Slide Type Fuel Valve Nozzles Extended TBO <i>Action Code: COMMERCIAL</i>	<i>hip-compound nozzle, fuel valve nozzle overhaul</i>
SL08-501	Low Load Update Down to 40% load <i>Action Code: WHEN CONVENIENT</i>	<i>low load benefits, soot, slide-type fuel valves</i>
SL09-502	Laying Up Vessels Updated recommendations <i>Action Code: WHEN CONVENIENT</i>	<i>main engine preservation, protection of electronic equipment</i>
SL09-503	Load-up Program New load-up recommendations for bore sizes 80 cm and up	
SL09-504	New Lifting and Tilting Tool Cleaning and Inspection of Cylinder Cover Contact Face and Combustion Area	